

DATA SHEET

SMD beads EMI-suppression products

Supersedes data of September 2004

2008 Sep 01

EMI-suppression products

SMD beads

SMD BEADS FOR EMI SUPPRESSION

General data

ITEM	SPECIFICATION
Strip material	Copper Cu-ETP1, tin (Sn 7-10 µm) plated, Nickel (Ni 1-3 µm) plated
Solderability	"IEC 60068-2-58", Part 2, Test Ta, method 1
Taping method	"IEC 60286-3", "EIA 481-1" and "EIA 481-2"

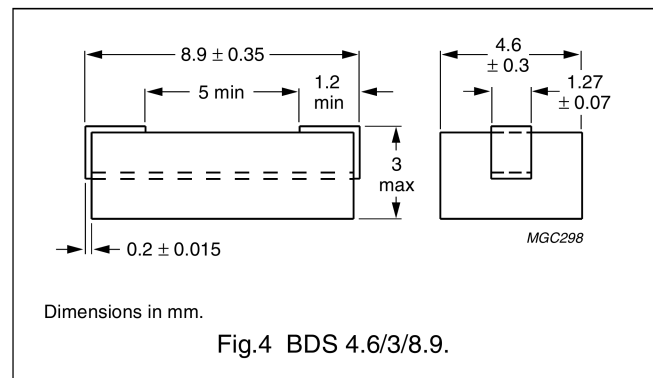
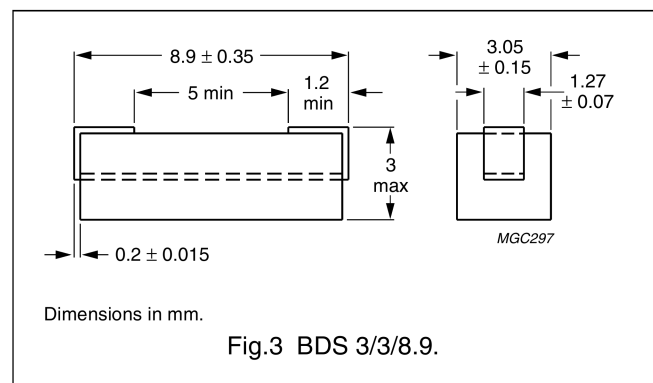
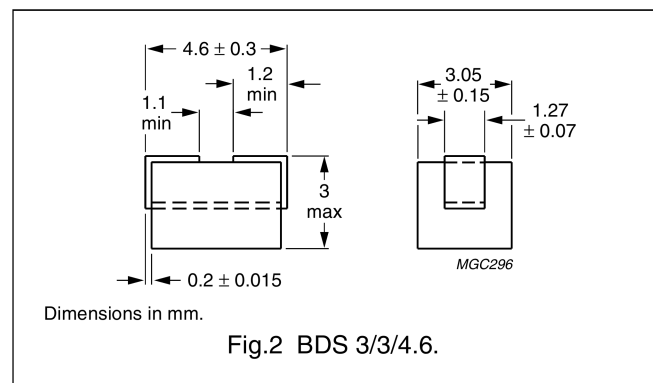
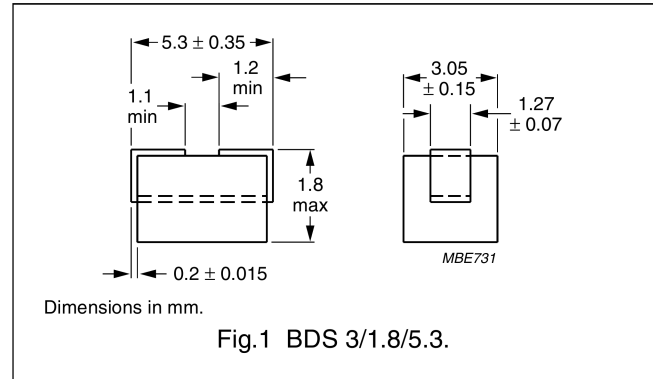
Grades, parameters and type numbers

GRADE	$ Z_{typ} ^{(1)}$ (Ω)	at f (MHz)	TYPE NUMBER
BDS 3/1.8/5.3; mass ≈0.1 g ⁽²⁾			
3S1	28	10	BDS 3/1.8/5.3-3S1-Z
	33	25	
	25	100	
4S2	25	25	BDS 3/1.8/5.3-4S2-Z
	38	100	
	45	300	
BDS 3/3/4.6; mass ≈0.15 g ⁽²⁾			
3S1	25	3	BDS3/3/4.6-3S1-Z
	45	10	
	35	25	
4S2	30	25	BDS3/3/4.6-4S2-Z
	50	100	
	55	300	
BDS 3/3/8.9; mass ≈0.3 g ⁽³⁾			
3S1	55	3	BDS 3/3/8.9-3S1-Z
	80	10	
	55	25	
4S2	65	25	BDS 3/3/8.9-4S2-Z
	100	100	
	110	300	
BDS 4.6/3/8.9; mass ≈0.5 g ⁽³⁾			
4S2	65	25	BDS 4.6/3/8.9-4S2-Z
	100	100	
	110	300	

Note

1. Typical values, $|Z|_{min}$ is -20%.
2. DC resistance <0.6 mΩ.
3. DC resistance <1.0 mΩ

Mechanical data



EMI-suppression products

SMD beads

RECOMMENDED DIMENSIONS OF SOLDER LANDS

Table 1 Reflow soldering

SIZE	DIMENSIONS (mm)			
	A	B	C	D
BDS 3/1.8/5.3	2.8	7.2	2.2	3.3
BDS 3/3/4.6	2.8	6.4	1.8	3.3
BDS 3/3/8.9	7.0	10.8	1.9	3.3
BDS 4.6/3/8.9	7.0	10.8	1.9	3.3

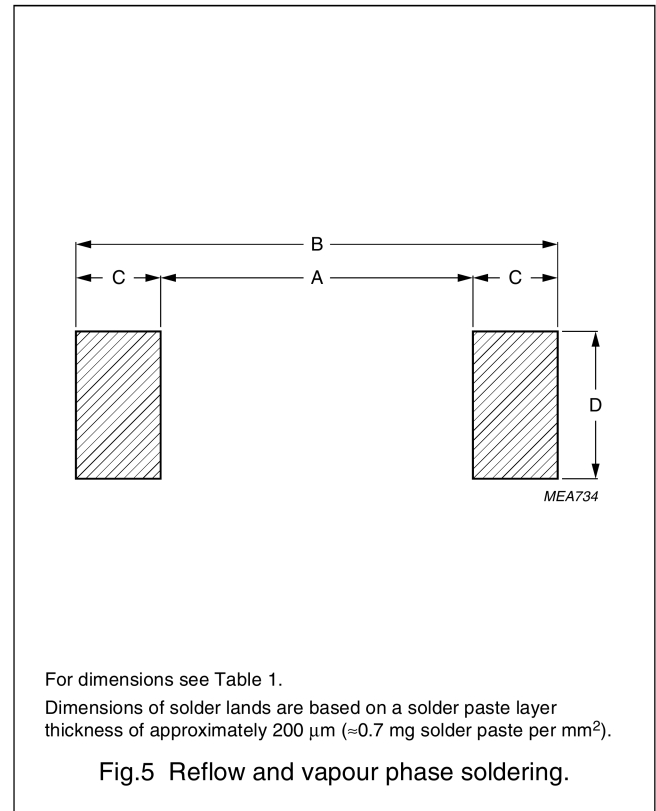
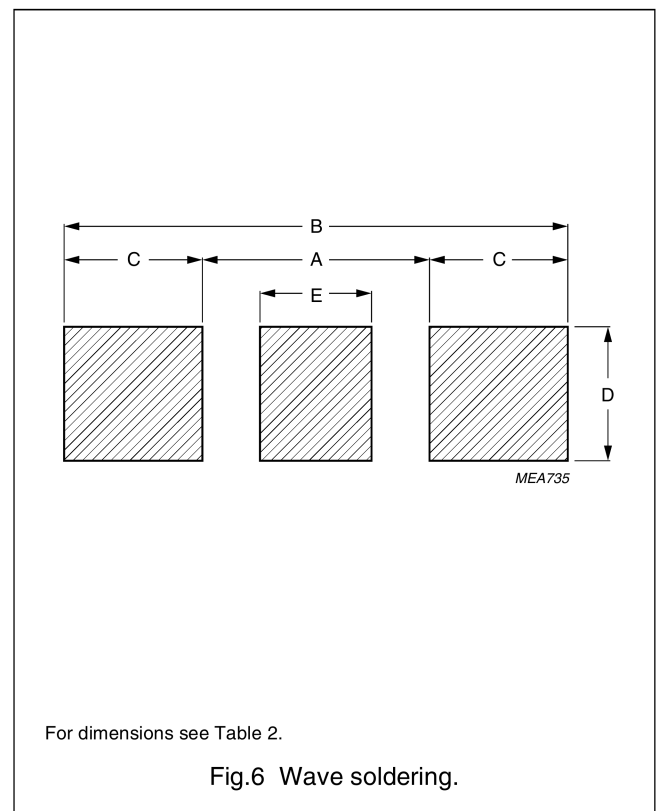


Table 2 Wave soldering

SIZE	DIMENSIONS (mm)				
	A	B	C	D	E
BDS 3/1.8/5.3	2.0	7.2	2.6	3.0	0.8
BDS 3/3/4.6	2.0	6.4	2.2	3.0	0.8
BDS 3/3/8.9	6.0	12.2	3.1	3.0	2.5
BDS 4.6/3/8.9	6.0	12.2	3.1	3.0	2.5



EMI-suppression products

SMD beads

Soldering profiles

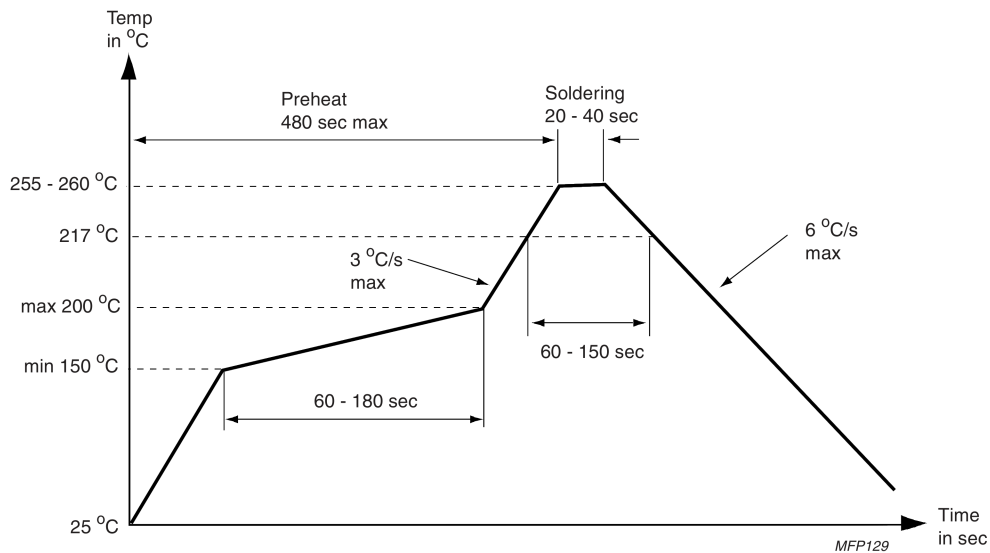
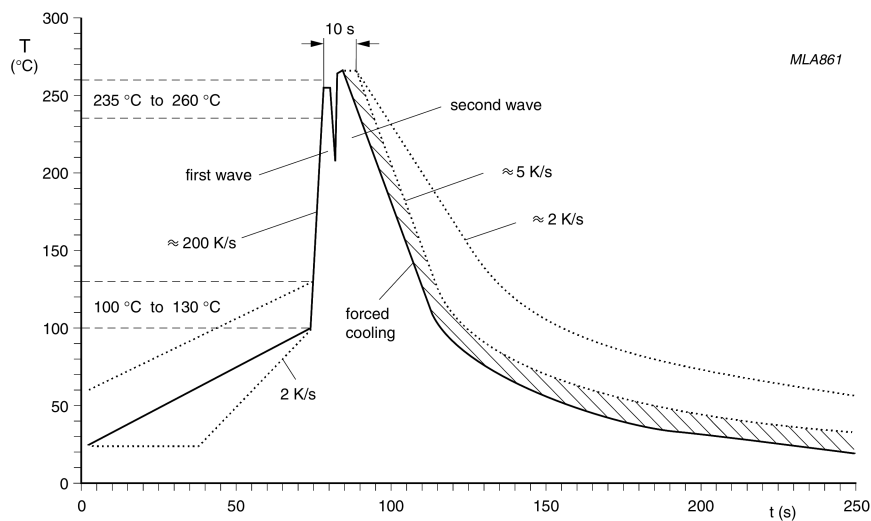


Fig.7 Reflow soldering.



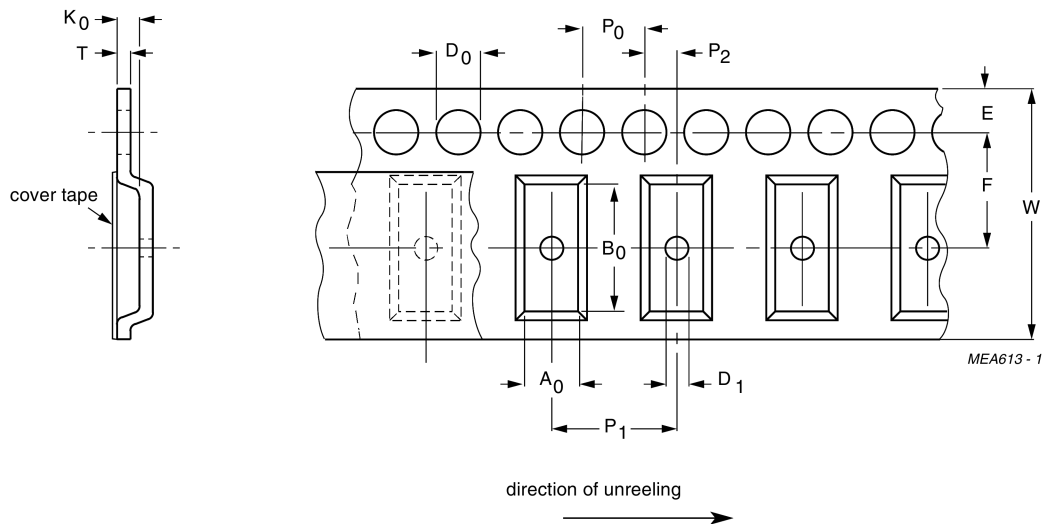
Typical values (solid line).
Process limits (dotted lines).

Fig.8 Double wave soldering.

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SMD beads

BLISTER TAPE AND REEL DIMENSIONS



For dimensions see Table 3.

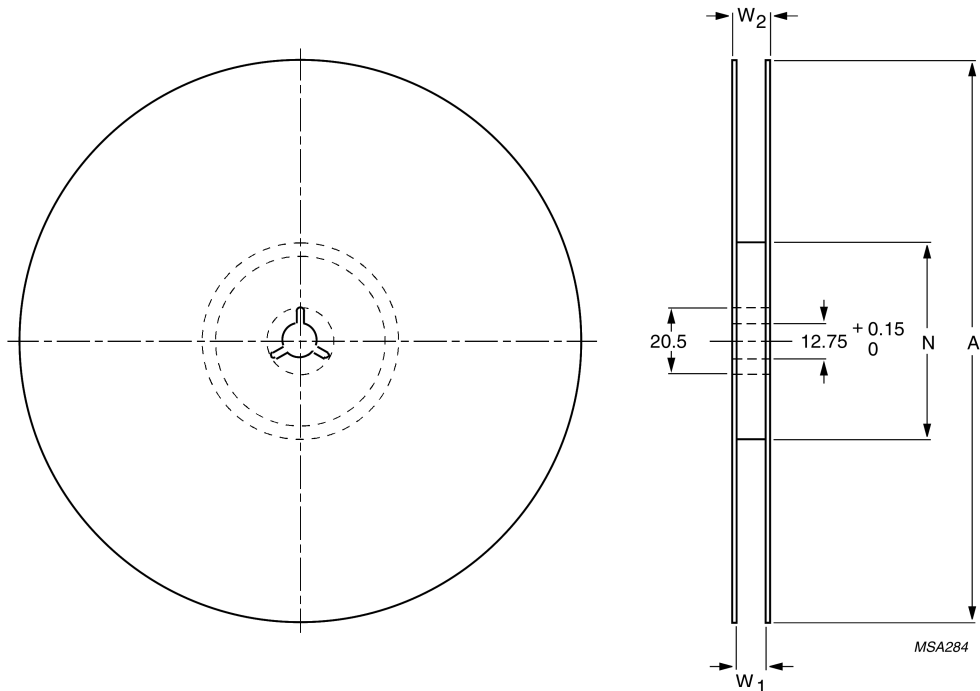
Fig.9 Blister tape.

Table 3 Physical dimensions of blister tape; see Fig.9

SIZE	DIMENSIONS (mm)			
	BDS3/1.8/5.3	BDS3/3/4.6	BDS3/3/8.9	BDS4.6/3/8.9
A_0	3.25 ± 0.1	3.45 ± 0.1	3.45 ± 0.1	5.1 ± 0.1
B_0	5.85 ± 0.1	5.1 ± 0.1	9.4 ± 0.1	9.4 ± 0.1
K_0	2.0 ± 0.1	3.1 ± 0.1	3.1 ± 0.1	3.1 ± 0.1
T	0.3 ± 0.05	$0.25 \pm 10\%$	0.35 ± 0.05	0.3 ± 0.05
W	12.0 ± 0.3	12.0 ± 0.3	16.0 ± 0.3	16.0 ± 0.3
E	1.75 ± 0.1	1.75 ± 0.1	1.75 ± 0.1	1.75 ± 0.1
F	5.5 ± 0.05	5.5 ± 0.05	7.5 ± 0.1	7.5 ± 0.1
D_0	1.5 ± 0.1	1.5 ± 0.1	1.5 ± 0.1	1.5 ± 0.1
D_1	≥ 1.5	≥ 1.5	≥ 1.5	≥ 1.5
P_0	4.0 ± 0.1	4.0 ± 0.1	4.0 ± 0.1	4.0 ± 0.1
P_1	8.0 ± 0.1	8.0 ± 0.1	8.0 ± 0.1	8.0 ± 0.1
P_2	2.0 ± 0.1	2.0 ± 0.05	2.0 ± 0.1	2.0 ± 0.1

EMI-suppression products

SMD beads



Dimensions in mm.
For dimensions see Table 4.

Fig.10 Reel.

Table 4 Reel dimensions; see Fig.10

SIZE	DIMENSIONS (mm)			
	A	N	W ₁	W ₂
12	330	100 ±5	12.4	≤16.4
16	330	100 ±5	16.4	≤20.4

EMI-suppression products

SMD beads

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DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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PRODUCT STATUS DEFINITIONS

STATUS	INDICATION	DEFINITION
Prototype		These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in		These products are recommended for new designs.
Preferred		These products are recommended for use in current designs and are available via our sales channels.
Support		These products are not recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.