

Code ST02	Project A39-A	Release E	TECHNICAL DATASHEET
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DIGITAL READOUT VISION 900

GENERAL FEATURES

- Compact-design, modern and functional digital readout, for absolute and incremental systems.
- VI900 digital readout is equipped with the new **Absolute Warning System (AWS)**. AWS constantly guarantees the correctness of the displayed positions and informs the operator of any malfunctioning. The user can continue machining or, based on the error message displayed, intervene to restore the proper functioning of the system.
- Absolute (SSI protocol) or incremental encoder input signals.
- 5.7" touch-screen color, LED-backlit LCD TFT panel which allows the displaying of up to 4 axes.
- USB, Touch Probe, CAN bus and serial RS-232 interfaces.
- Easy and immediate use of several dedicated functions. Online HELP. Graphic visualization of function execution.
- Diagnostic of readout and encoders. Reading of coded reference indexes.
- Universal software for any kind of machine tool; updates through serial port. 1000 memory blocks.
- Resolutions up to 0.1 μm . Option: flush-mounted version (on a panel).
- Possibility of connection to a digital (up to 8 relay outputs) or analog (constant surface speed) remote board.



MECHANICAL AND ELECTRICAL CHARACTERISTICS

Available resolutions	1000 - 500 - 200 - 100 - 50 - 20 - 10 - 5 - 2 - 1 - 0.5 - 0.2 - 0.1 μm * 1° - 0.5° - 0.2° - 0.1° - 0.05° - 0.02° - 0.01° - 0.005° - 0.002° - 0.001°
Display	5.7" color, LED-backlit LCD TFT
Incremental encoder input signals	2 square waves with phase displacement of $90^\circ \pm 5^\circ$ + synchronized index 5 Vdc Total encoder current consumption: 750 mA _{MAX}
Maximum input frequency	300 kHz
Absolute (SSI) encoder input signals	RS-422 – Clock, $\overline{\text{Clock}}$, Data, $\overline{\text{Data}}$
Power supply	230 Vac $\pm 10\%$ - 50/60 Hz / 110 Vac $\pm 10\%$ - 60 Hz / 24 Vac $\pm 10\%$ - 50/60 Hz
Current consumption	60 mA _{MAX} (230 Vac) / 120 mA _{MAX} (110 Vac) / 500 mA _{MAX} (24 Vac)
Connectors	D-SUB 9p F (axes), D-SUB 9p M (RS-232, CAN bus, Touch Probe), USB-B (USB)
Memory	permanent for configuration and special functions
Protection class (EN 60529)	IP 40 IP 54 with plastic cover provided
Operating temperature	0 °C $\div$ 50 °C
Storage temperature	-20 °C $\div$ 70 °C
Weight	1120 g
Version	standard or flush-mounted
Options	CAN interface for RB900

* Resolution 0.1 μm is available only for measuring lengths up to 1600 mm.

ABSOLUTE (SSI) ENCODER PARAMETERS

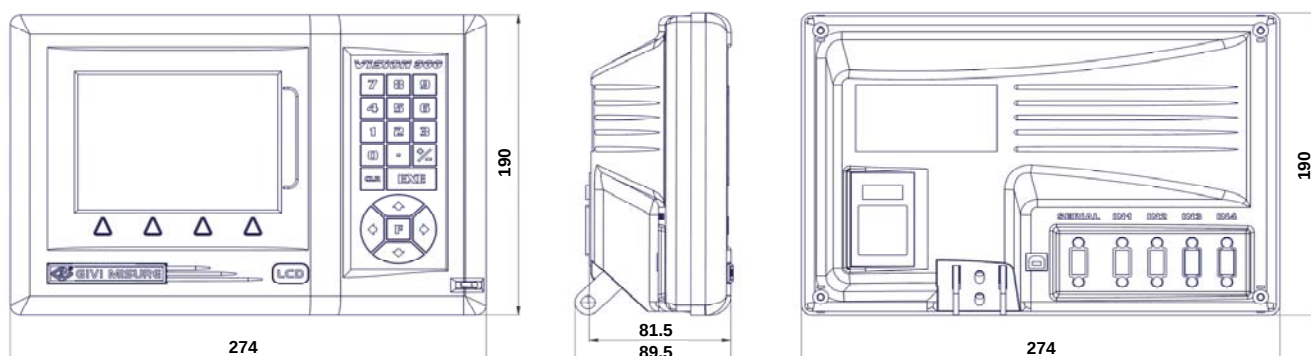
Clock frequency	125 / 250 / 500 kHz
Number of position bits	8-32 bit
Output code	Binary, Gray
Optional bits	Parity bit, Error bit

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FUNCTIONS

INVERSION OF COUNTING DIRECTION	F 64	ROUND FLANGE
SCALE ZERO REFERENCE (REF)	F 66	SPECIAL ROUND FLANGE
SELF-TESTING	F 68	INCLINED CONSTANT PITCH
ABSOLUTE / INCREMENTAL COUNTING	F 69	ZERO APPROACHING ALERT
POSITION RESET / PRESET	F 70	PROGRAMMING THE MEMORY BLOCKS
MM / INCH CONVERSION	F 72	CIRCUMFERENCE CENTER
MIDPOINT CALCULATION	F 74	MIRROR IMAGE
F 0 MEMORY CLEARING	F 78	SCALE FACTOR DISPLAYING
F 9 SETTING PRINTING LINE SPACINGS	F 80	AXES SPEED DISPLAYING
F 26 CONSTANT PITCH	F 82	BUZZER ON / OFF
F 28 AXIS COUPLING	F 89	DEVICE DIAGNOSTIC
F 30 LINEAR CORRECTION	F1 - F8	SPECIAL FUNCTIONS RECALL
F 31 NON-LINEAR CORRECTION	HELP	ONLINE HELP
F 32 SCALE FACTOR	INFO	INSTRUMENT CONFIGURATION INFO
F 34 RADIUS / DIAMETER CONVERSION	TOOLS	100 TOOL OFFSETS
F 36 VARIABLE RESOLUTION	ORG	100 ORIGINS OF THE AXES
F 37 SEXAGESIMAL DEGREES READING	CALC	CALCULATOR
F 38 ANGULAR READING	CRONO	STOPWATCH
F 44 TAPER CALCULATION	F 98718	SETTING THE TYPE OF SPINDLE ROTATION SPEED
F 46 AUTOMATIC TAPER CALCULATION	F 98757	TOUCH PROBE
F 48 THREADS CALCULATION	F 98760	AXES DISPLAY CONFIGURATION
F 50 MATERIAL WEIGHT CALCULATION	F 98762	LANGUAGE SELECTION
F 52 PERIPHERAL SPEED CALCULATION	F 98771	SSI PARAMETERS CONFIGURATION
F 54 ANGULAR SPEED CALCULATION		
F 55 ENABLING THE AUTOMATIC TRANSMISSION OF POSITIONS		

DIMENSIONS



For the panel mountable version, drilling template 271x187 mm.

ORDERING CODE

MODEL	DISPLAYED AXES	INPUT AXES	MACHINE	POWER SUPPLY	VERSION	RESOLUTION	OPTIONS
VI9	3	3	TO	230V	0	1	2
	2 = 2 axes 3 = 3 axes 4 = 4 axes	2 = 2 axes 3 = 3 axes 4 = 4 axes	IN = GENERIC TO = LATHE FR = MILLING FV = VERTICAL MILLING FT = TRANSV. MILLING AL = BORING	230V = 230 Vac 110V = 110 Vac 24V = 24 Vac	0 = standard 1 = flush-mounted	1K = 1000 µm 10 = 100 µm 100 = 10 µm 1 = 1 µm 0.1 = 0.1 µm	2 = SSI inputs 3 = SSI inputs + CAN interface (*) (*) Only for use with RB900

Example  **DIGITAL READOUT VI933 TO 230V 0 1 2**